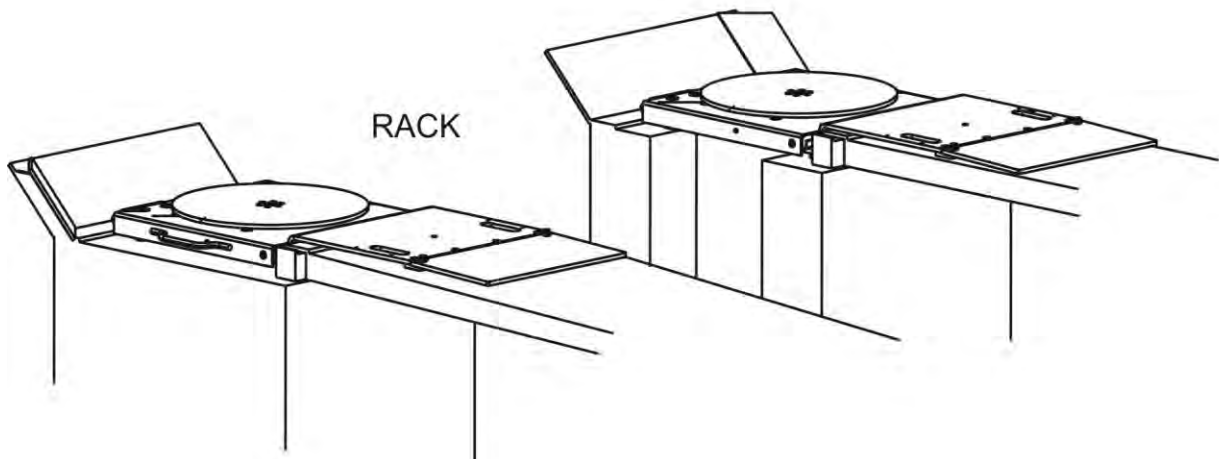
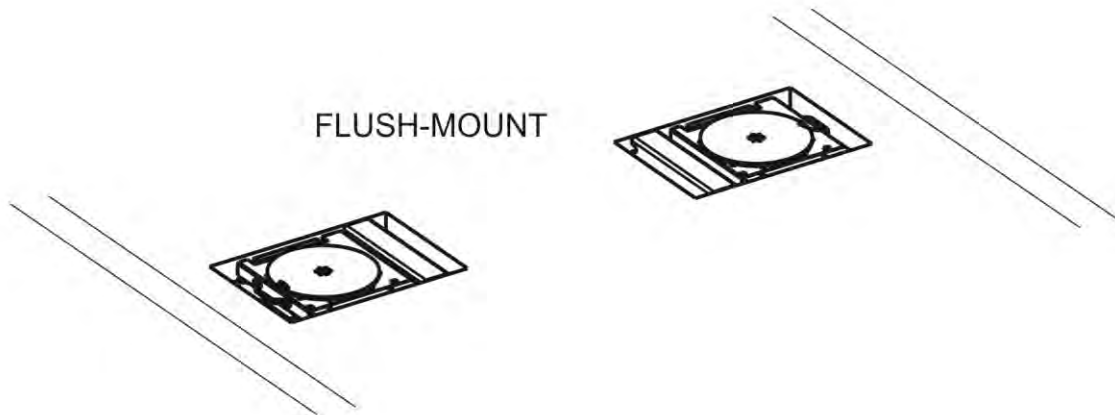
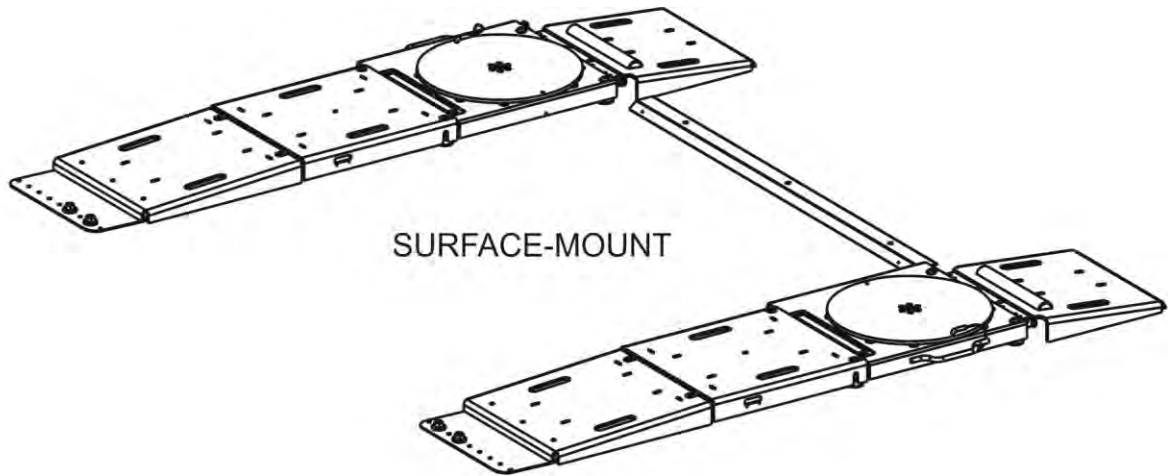
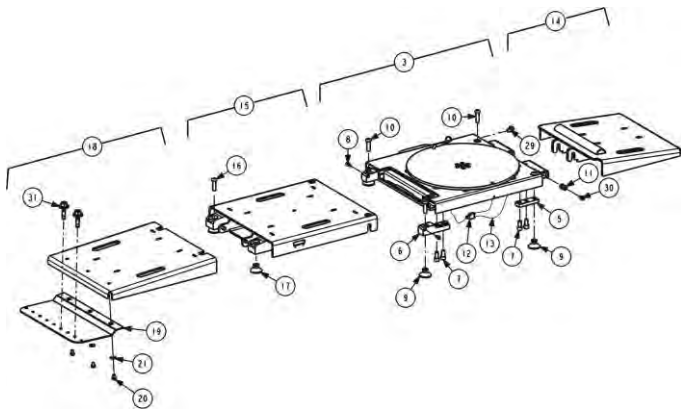
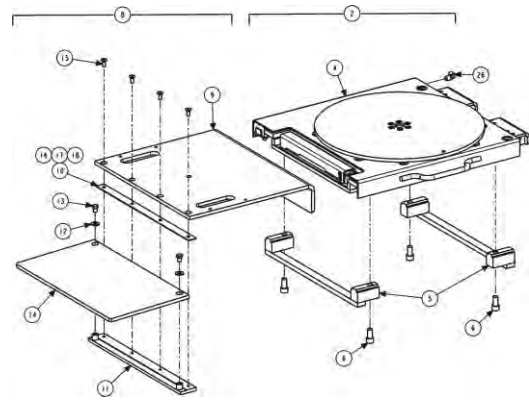




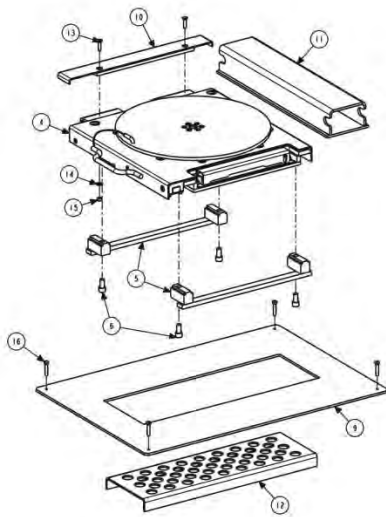
HD ROLLING COMPENSATION TURNPLATES



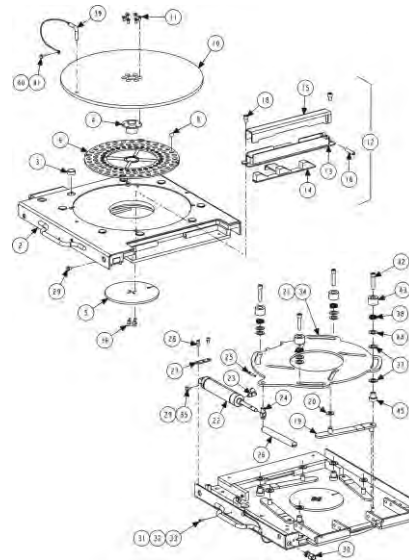
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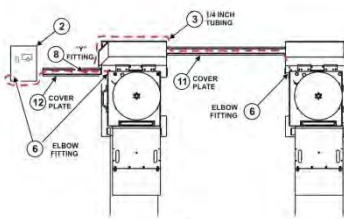
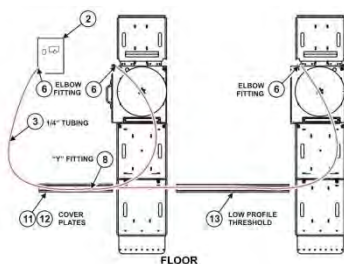
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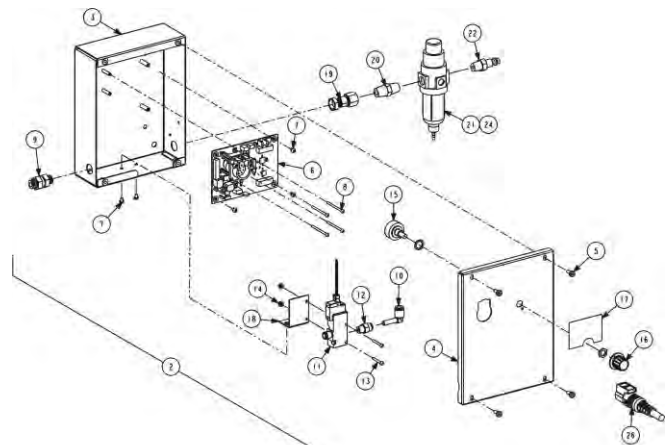
SHEET 5



SHEET 6



SHEET 7



SHEET 8

HD ROLLING COMPENSATION TURNPLATES

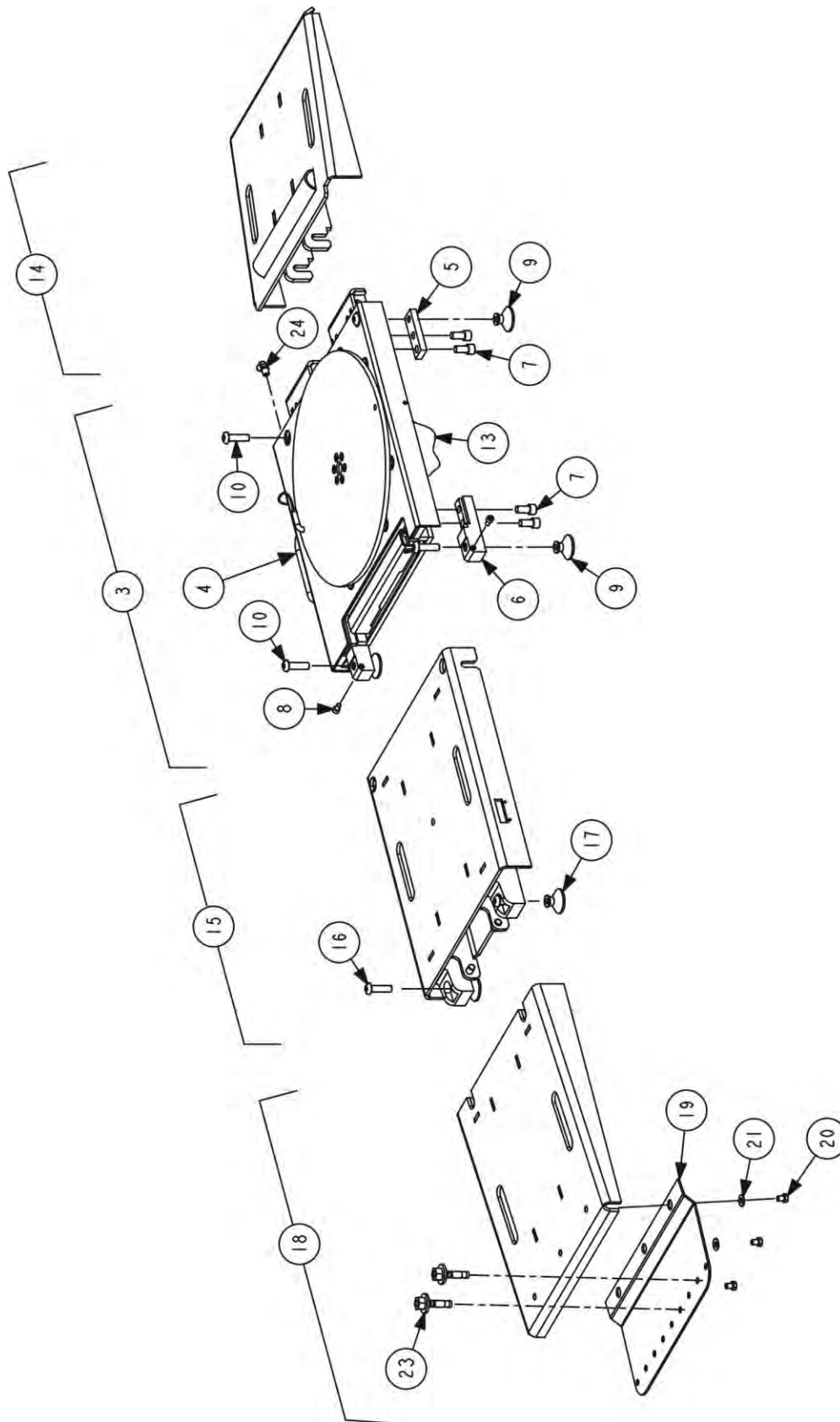
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

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Sheet 2 of 8

Sheet No.	Description
3	HD ROLLING COMPENSATION - FLOOR
4	HD ROLLING COMPENSATION - RACK
5	HD ROLLING COMPENSATION - FLUSH
6	HD POWERSLIDE TURNPLATE ASSEMBLY
7	FIELD AIR CONNECTIONS AND COVERS
8	ROLLING COMPENSATION SWITCH ASSEMBLY



HD ROLLING COMPENSATION - FLOOR

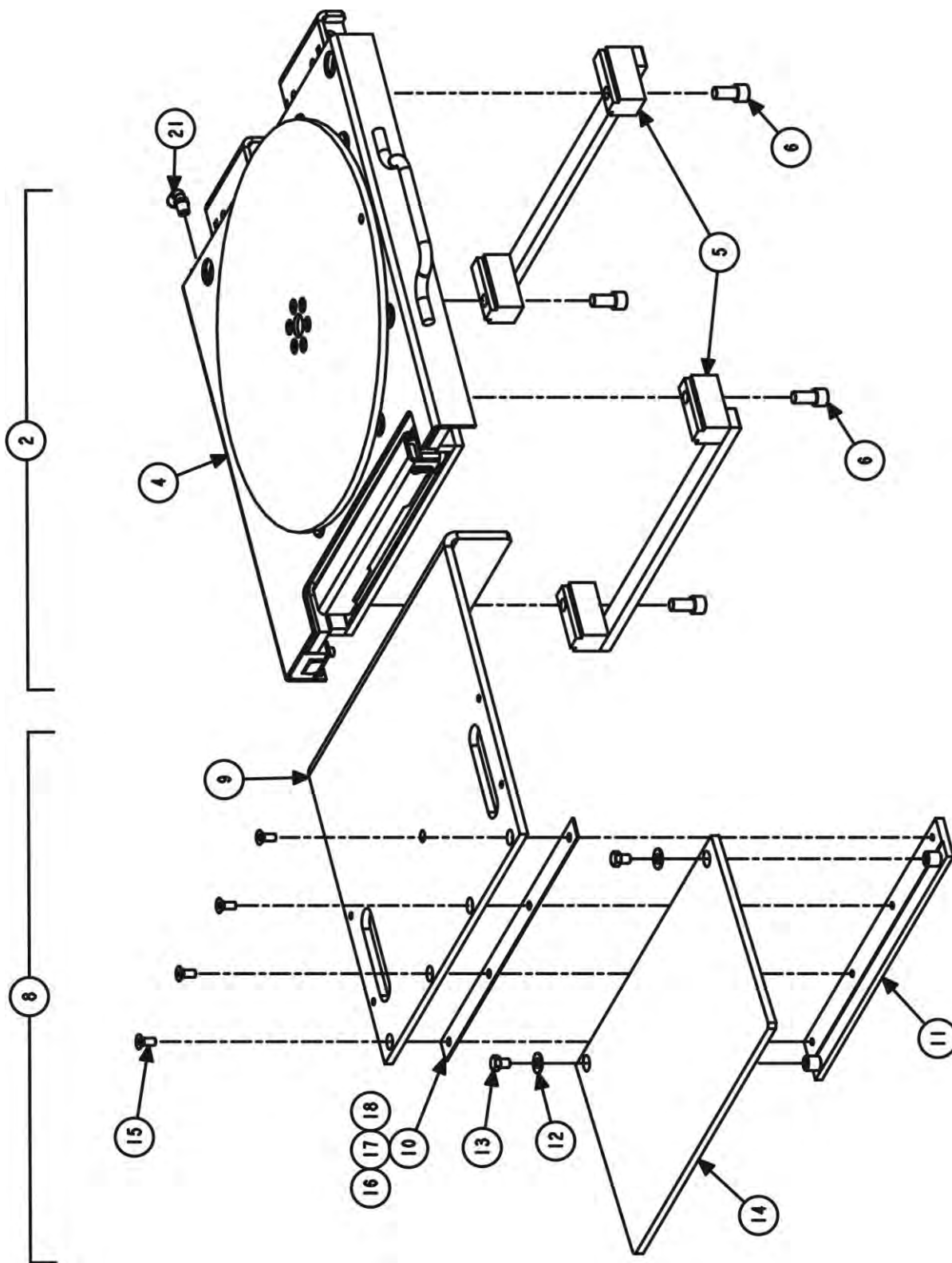
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

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Sheet 3 of 8

Index No.	Part Number	Description	Qty.
1	20-2876-1	KIT, HD ROLLING COMPENSATION – FLOOR (Consisting Of:)	1
1A	20-3081-1	KIT-HD ROLL COMP FLOOR (Consisting Of:)	1
2	25-188-1	TURNPLATE ASM, HD FLOOR COMP RIGHT-HAND (Consisting. Of:)	1
3	25-187-1	TURNPLATE ASM, HD FLOOR COMP LEFT-HAND (Consisting Of:)	1
4	25-185-1	TURNPLATE ASM, HD POWERSLIDE LEFT-HAND (See Sheet 6)	1
OR	25-186-1	TURNPLATE ASM, HD POWERSLIDE RIGHT-HAND (Not Shown) (Sht 6)	1
5	46-713-2	SPACER, PLATE	2
6	62-68-2	FOOT, ROLLING COMP FLOOR	2
7	74-107-2	SOCKET HEAD CAP SCREW 1/2-13 X 1.00 INCH (FULL-THREAD)	8
8	74-295-2	SOCKET HEAD CAP SCREW 5/16-18 X .50 INCH (FULL-THREAD)	2
9	62-78-2	FOOT, LEVELING MOUNT	4
10	74-596-2	SOCKET BUTTON HEAD CAP SCREW 1/2-13 X 2 INCH	4
11	Not used	Not used	-
12	Not used	Not used	-
13	16-843-2	TUBE, 1/4 HOSE, FLEXIBLE	18 in.
14	147-166-1-PPP	RAMP ASSEMBLY, EXIT HD COMP	2
15	147-167-1	RAMP ASSEMBLY, HD CNTR ROLLING COMP (Includes)	2
16	74-596-2	SOCKET BUTTON HEAD CAP SCREW 1/2-13 X 2 INCH	2
17	62-78-2	FOOT, LEVELING MOUNT	2
18	147-168-1	RAMP ASSEMBLY, HD ENTRY ROLLING COMP (Includes)	2
19	51-2598-PPP	PLATE, LEAD IN ROLL COMP RAMP	1
20	74-41-2	HEX HEAD CAP SCREW 3/8-16X.50 INCH (FULL-THREAD)	3
21	77-65-2	WASHER, FLAT 3/8 INCH SPECIAL	3
22	20-2950-1	KIT, ROLL COMP FLOOR COMPONENTS (Includes:) (See Sheet 7)	1
23	74-293-2	BOLT, ANCHOR 1/2 X 2 3/4 HEX HEAD	13
24	145-350-2	FITTING, 1/4 TUBE-1/4 NPT 90 ELBOW	3
25	20-3074-1	KIT, HD ROLL COMPENSATION FLOOR COVER (See Sheet 7)	1



HD ROLLING COMPENSATION - RACK

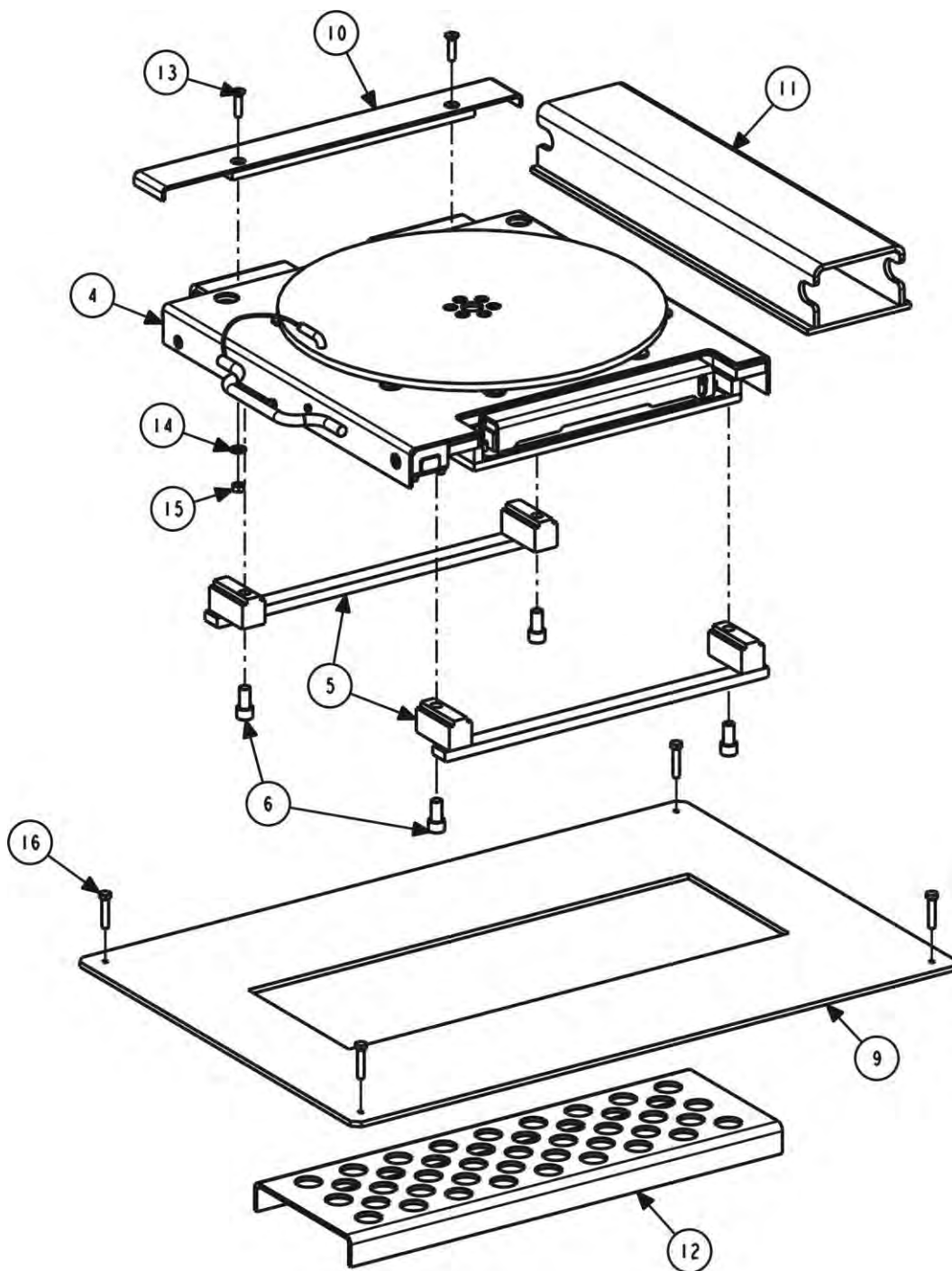
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

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Index No.	Part Number	Description	Qty.
1	20-2875-1	KIT, HD ROLLING COMPENSATION – RACK (Consisting Of:)	1
1A	20-3080-1	KIT, HD ROLL COMP RACK (Consisting Of:)	1
2	25-180-1	TURNPLATE ASSEMBLY, HD RACK COMP RH (Consisting Of:)	1
3	25-181-1	TURNPLATE ASSEMBLY, HD RACK COMP LH (Not Shown) (Consisting Of:)	1
4	25-186-1	TURNPLATE ASSEMBLY, HD POWERSLIDE RH (Right) (See Sheet 6)	1
OR	25-185-1	TURNPLATE ASSEMBLY, HD POWERSLIDE LH (Left) (See Sheet 6)	1
5	104-188-1-005	GUIDE ASSEMBLY, WHEEL STOP RACK COMP	2
6	74-107-2	SOCKET HEAD CAP SCREW 1/2-13X1.00 INCH (FULL-THREAD)	4
7	16-843-2	TUBE, 1/4 INCH HOSE, FLEXIBLE (Not Shown)	18 in.
8	147-169-1	RAMP ASSEMBLY, HD RACK ROLLING COMP (Consisting Of:)	2
9	51-2698-PPP	PLATE, RACK RAMP	1
10	169-159	SHIM, 14 GA	1
11	11-1547-1	SUPPORT, RACK RAMP HD TURNPLATE	1
12	77-65-2	WASHER, FLAT 3/8 INCH SPECIAL	2
13	74-41-2	HEX HEAD CAP SCREW 3/8-16X.50 INCH (FULL-THREAD)	2
14	51-2700-PPP	PLATE, RACK RAMP ENTRY TOP	1
15	74-525-2	FLAT HEAD SOCKET CAP SCREW 5/16-18 X .75 INCH SS	4
16	20-2869-1	KIT, SHIMS (Consisting Of:)	1
17	169-159	SHIM, 14 GA	2
18	169-160	SHIM, 24 GA	4
19	20-2949-1	KIT, ROLL COMP RACK COMPONENTS (Includes:) (See Sheet 7)	1
20	74-293-2	BOLT, ANCHOR 1/2 X 2 3/4 HEX HEAD (Not Illus.)	6
21	145-350-2	FITTING, 1/4 TUBE-1/4 NPT 90 ELBOW	3
22	20-3075-1	KIT, HD ROLL COMPENSATION RACK COVER (See Sheet 7)	1



HD ROLLING COMPENSATION - FLUSH

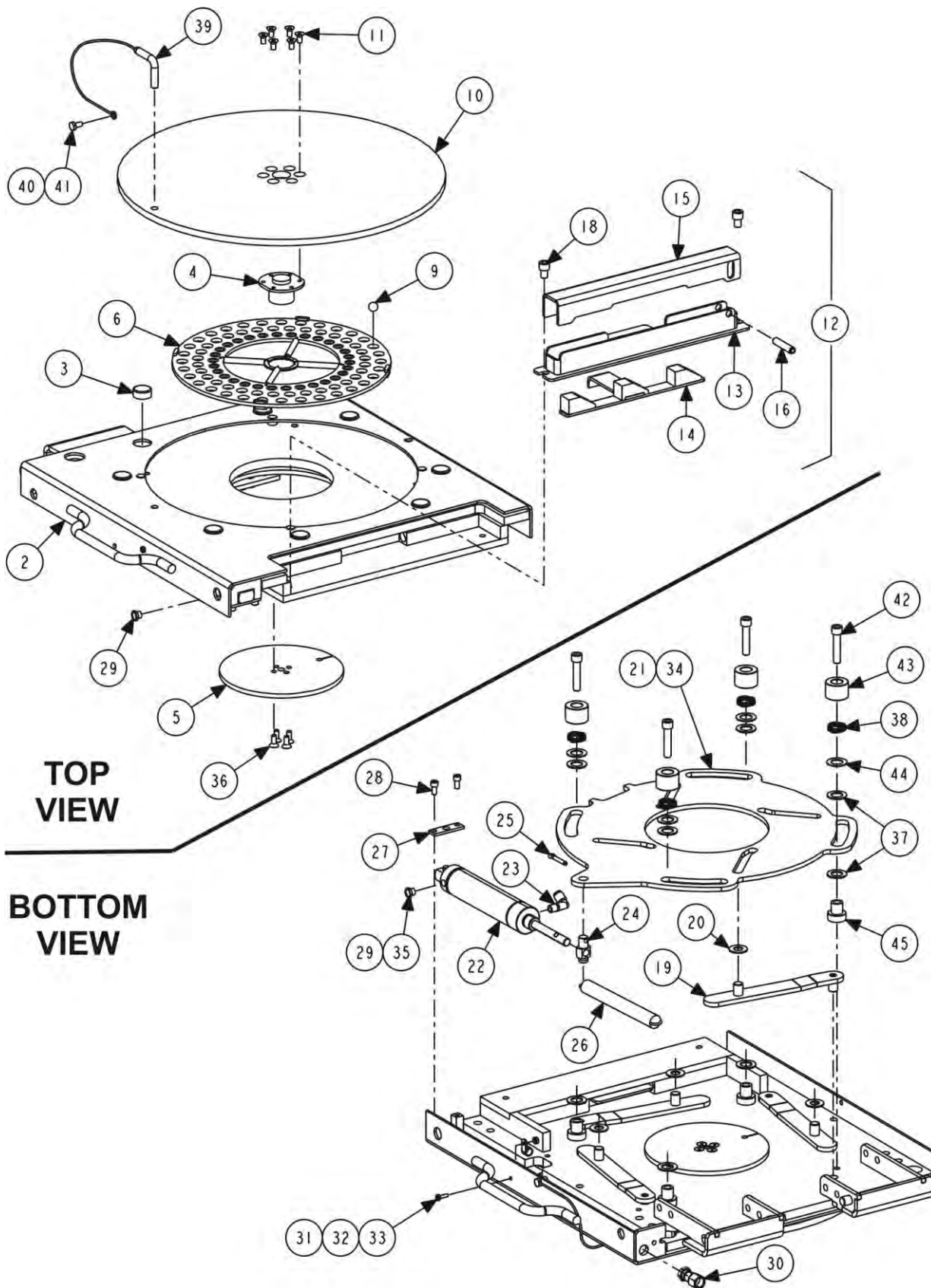
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

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Index No.	Part Number	Description	Qty.
1	20-3130-1	KIT, FLUSH MOUNT POWERSLIDE WITH HARDWARE	1
2	25-180-1	TURNPLATE ASSEMBLY, HD RACK COMP RH (Not Shown) (Consisting Of:)	1
3	25-181-1	TURNPLATE ASSEMBLY, HD RACK COMP LH (Consisting Of:)	1
4	25-186-1	TURNPLATE ASM, HD POWERSLIDE RIGHT-HAND (Not Shown) (See Sht. 6)	1
OR	25-185-1	TURNPLATE ASSEMBLY, HD POWERSLIDE LEFT-HAND (See Sheet 6)	1
5	104-188-1-005	GUIDE ASSEMBLY, WHEEL STOP RACK COMP	2
6	74-107-2	SOCKET HEAD CAP SCREW 1/2-13X1.00 INCH (FULL-THREAD)	4
7	16-843-2	TUBE, 1/4 INCH HOSE, FLEXIBLE (Not Shown)	18 in.
8	20-3128-1	KIT, FLUSH MOUNT POWERSLIDE WITH HARDWARE	1
9	51-2940-005	PLATE, FM HD TURNPLATE	2
10	69-1560-1-PPP	COVER, HD TURNPLATE FRONT	2
11	11-1641-1-PPP	SUPPORT ASSEMBLY, FM HD TANDEM	2
12	69-1561-005	COVER, HD FLUSH MOUNT PIT	2
13	74-414-2	FLAT HEAD SOCKET CAP SCREW 5/16-18 X 1.25 INCH (FULL-THREAD) SS	4
14	77-20-2	WASHER, FLAT 5/16 INCH	4
15	76-177-2	NUT, KEPS 5/16-18	4
16	74-51-2	HEX HEAD CAP SCREW 5/16-18 X 1.50 INCH (FULL-THREAD)	8
17	20-3129-1	KIT, ROLL COMPENSATION FLUSH COMPONENTS (See Sheet 7)	1

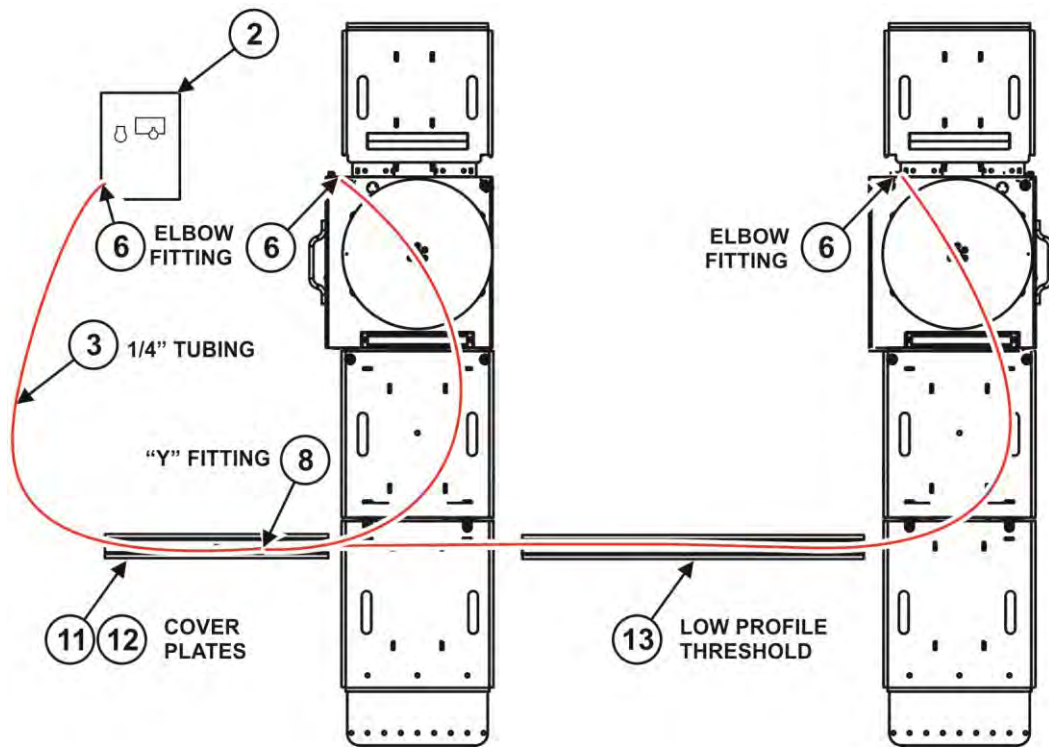


HD POWERSLIDE TURNPLATE ASSEMBLY

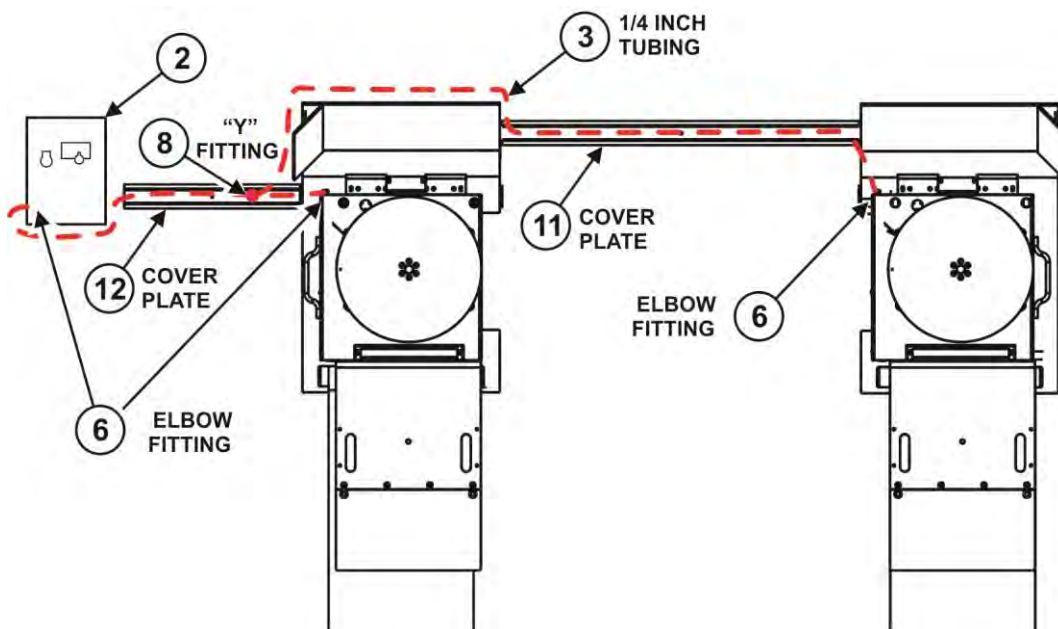
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

Index No.	Part Number	Description	Qty.
1	25-185-1	TURNPLATE ASSEMBLY, HD POWERSLIDE LEFT-HAND (Consisting Of:)	1
OR	25-186-1	TURNPLATE ASM, HD POWERSLIDE RIGHT-HAND (Not Shown) (Cons. Of:)	1
2	72-517-1-PPP	BASE ASSEMBLY, HD POWERSLIDE LEFT-HAND	1
OR	72-516-1-PPP	BASE ASSEMBLY, HD POWERSLIDE TURNPLATE RIGHT-HAND (Not Shown)	1
3	46-694-2	SPACER, LOWER DISK BEARING HD TURNPLATE	8
4	233-96-2	POST, HD ROLLING COMP TURNPLATE	1
5	51-2564	PLATE, SLIDE ROLLING COMP TURNPLATE	1
6	41-211-1	RETAINER ASSEMBLY, HD POWERSLIDE TURNPLATE (Includes:)	1
7	98-475-2	SPRING, EXTENSION HD POWERSLIDE (Not Identified)	4
8	104-191	GUIDE, SPRING RETAINER (Not Identified)	1
9	130-119-2	BEARING, 1/2 INCH DIAMETER GROUND TORLON	94
10	51-2566-PPP	PLATE, HD ROLLING COMP TURNPLATE TOP	1
11	75-569-2	FLAT HEAD TRUSS CAP SCREW .25-20 X .50 INCH (FULL-THREAD) SS	6
12	25-176-1	TURNPLATE, BRIDGE ROLL COMP ASSEMBLY	1
13	72-488-1	BASE WELDMENT, BRIDGE HD	1
14	164-97-1	LEVER, BRIDGE SHUTTLE HD TURNPLATE	1
15	119-40-1	RISER ASSEMBLY, BRIDGE HD TURNPLATE	1
16	135-530-2	PIN, SPRING 3/8 X 1.75 INCH SS	1
17	148-140-2	LUBE, JACK CYLINDERS (Not Illustrated)	A/R
18	74-524-2	SOCKET HEAD CAP SCREW 3/8-16 X .50 INCH (FULL-THREAD) SS	2
19	103-231-1	ARM ASSEMBLY, HD ROLLING COMP TP	4
20	77-403-2	WASHER, 1/2 INCH ID, 1 INCH OD 1/16 INCH THICK	4
21	51-2570	PLATE, CAM HD ROLLING COMP TURNPLATE	1
22	140-103-2	CYLINDER, PNEUMATIC POWERSLIDE HD TURNPLATE	1
23	145-358-2	FITTING, 1/8 INCH NPT - 1/4 INCH PTC ELBOW	1
24	135-497-2	PIN, ROLLING COMP CYL CAM PLATE	1
25	135-435-2	PIN, COTTER 1 X 3/16 INCH	1
26	98-476-2	SPRING, EXTENSION POWERSLIDE TURNPLATE	1
27	51-2806	PLATE-CYLINDER PIVOT	1
28	75-101-2	SOCKET HEAD CAP SCREW 1/4-20X.50 INCH (FULL-THREAD)	2
29	136-65-2	FILTER, BREATHER VENT	1
30	145-476-2	FITTING, BULKHEAD 1/4 INCH OD, 1/4 INCH NPT	1
31	12-199-2	CLAMP, NYLON LOOP STRAP	1
32	75-785-2	PAN HEAD MACHINE SCREW 8-32 X 9/16 INCH	1
33	76-71-2	NUT, KEPS 8-32	1
34	Field Obtained	LUBE, JACK CYLINDERS, NLGI GRADE 1 (Lube Slots)	A/R
35	Field Obtained	ADHESIVE, LOCTITE 242 .5 ML	A/R
36	75-385-2	FLAT HEAD SOCKET CAP SCREW 1/4-20X.63 INCH	4
37	77-422-2	WASHER, THRUST	8
38	98-502-2	SPRING, WAVE	4
39	135-208-2	PIN, LOCK WITH CABLE	1
40	75-23-2	HEX HEAD CAP SCREW 1/4-20X.50 INCH (FULL-THREAD)	1
41	76-85-2	NUT, KEPS 1/4-20	1
42	74-574-2	SOCKET HEAD CAP SCREW 3/8-16 X 1.75 INCH SPECIAL	4
43	46-732-2	BUSHING, SUPPORT	4
44	77-429-2	WASHER, FLAT 1.10 INCH OD X .66 INCH ID SS	4
45	46-734-2	SPACER, HD ROLLING COMP TURNPLATE	4



FLOOR



RACK

FIELD AIR CONNECTIONS AND COVERS

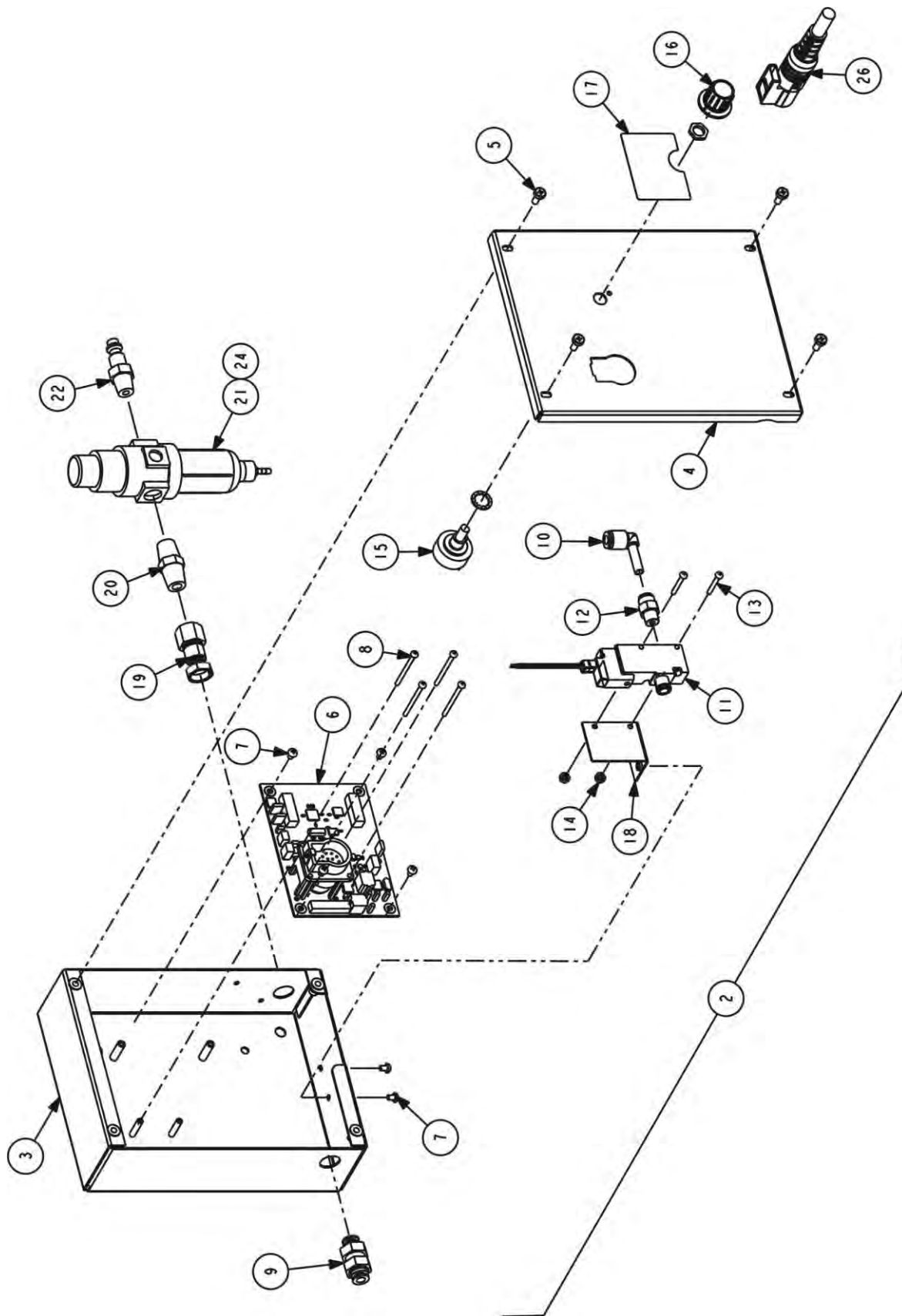
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

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Sheet 7 of 8

Index No.	Part Number	Description	Qty.
1	20-2950-1	KIT, ROLL COMP FLOOR COMPONENTS (Consisting Of:)	1
OR	20-2949-1	KIT, ROLL COMP RACK COMPONENTS (Consisting Of:)	1
OR	20-3129-1	KIT, ROLL COMP FLUSH COMPONENTS (Consisting Of:)	1
2	232-256-1	ELECTRIC ASSEMBLY, ROLLING COMP SWITCH (See Sheet 8)	1
3	16-843-2	TUBE, 1/4 INCH HOSE, FLEXIBLE	50 ft.
4	38-784-3	CABLE ASSEMBLY, SHIELDED SENSOR (Not Illustrated)	1
5	145-357-2	FITTING, 1/4 PLUG-IN ELBOW (Not Illustrated)	3
6	145-350-2	FITTING, 1/4 TUBE-1/4 NPT 90 ELBOW	3
7	145-402-2	FITTING, 1/4 TUBE-1/4 NPT STRAIGHT (Floor Only) (Not Illustrated)	2
8	145-325-2	FITTING, 1/4 INCH Y (1 for Floor and 2 for Rack)	1 / 2
9	74-293-2	BOLT, ANCHOR 1/2 X 2 3/4 INCH (13 for Floor and 6 for Rack) (Not Ill.)	13 / 6
10	20-3074-1	KIT, HD ROLL COMPENSATION FLOOR COVER (Consisting Of:)	1
OR	20-3075-1	KIT, HD ROLL COMPENSATION RACK COVER (Consisting Of:)	1
11	69-1452-005	COVER, PLATE-ELECTRIC CABLE 75 INCH	1
12	69-1453-005	COVER, PLATE-ELECTRIC CABLE 38 INCH	1
13	69-1537-1-005	COVER, THRESHOLD HD LOW PROFILE (For Floor Only)	1



ROLLING COMPENSATION SWITCH ASSEMBLY

REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

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Sheet 8 of 8

Index No.	Part Number	Description	Qty.
2	232-256-1	ELECTRIC ASSEMBLY, ROLLING COMP SWITCH (Consisting Of:)	1
3	67-713-1	BOX ASSEMBLY, ROLLING COMP SWITCH	1
4	69-1373-005	COVER, ROLLING COMP SWITCH BOX	1
5	75-91-2	PAN HEAD MACHINE SCREW 8-32 X .38 INCH	4
6	45-1405-1	PCA, DSP700T POWERSLIDE CONTROL BOARD	1
7	75-332-2	ROUND HEAD MACHINE SCREW 6-32 X 3/16 INCH	6
8	75-384-2	ROUND HEAD MACHINE SCREW 4-40 X 1.50 INCH LONG	4
9	145-401-2	FITTING, 1/4 INCH TUBE STRAIGHT BULKHEAD	1
10	145-357-2	FITTING, 1/4 INCH PLUG-IN ELBOW	2
11	108-242-2	VALVE, BODY PORTED, SOL 3-PORT	1
12	145-475-2	FITTING, 1/4 INCH TUBE 1/8 INCH NPT BRASS	1
13	75-199-2	ROUND HEAD MACHINE SCREW 4-40 X 7/8 INCH	2
14	76-59-2	NUT, KEPS 4-40	2
15	38-1223-1	CABLE ASSEMBLY, TURNPLATE CONTROL	1
16	34-210-2	KNOB, ROTARY SWITCH	1
17	128-1494-2	LABEL, TURNPLATE CONTROL	1
18	14-1549-1	BRACKET ASSEMBLY, VALVE	1
19	145-476-2	FITTING, BULKHEAD 1/4 INCH OD, 1/4 INCH NPT	1
20	145-310-2	FITTING, 1/4 INCH NPT HEX NIPPLE	1
21	136-78-2	FILTER/REGULATOR, GSP9700	1
22	145-44-2	FITTING, QUICK DISCONNECT PLUG	1
23	16-843-2	TUBE, 1/4 HOSE, FLEXIBLE (Not Illustrated)	23.75 in.
24	Field Obtain	LOCTITE #545 THREAD SEALANT	A/R