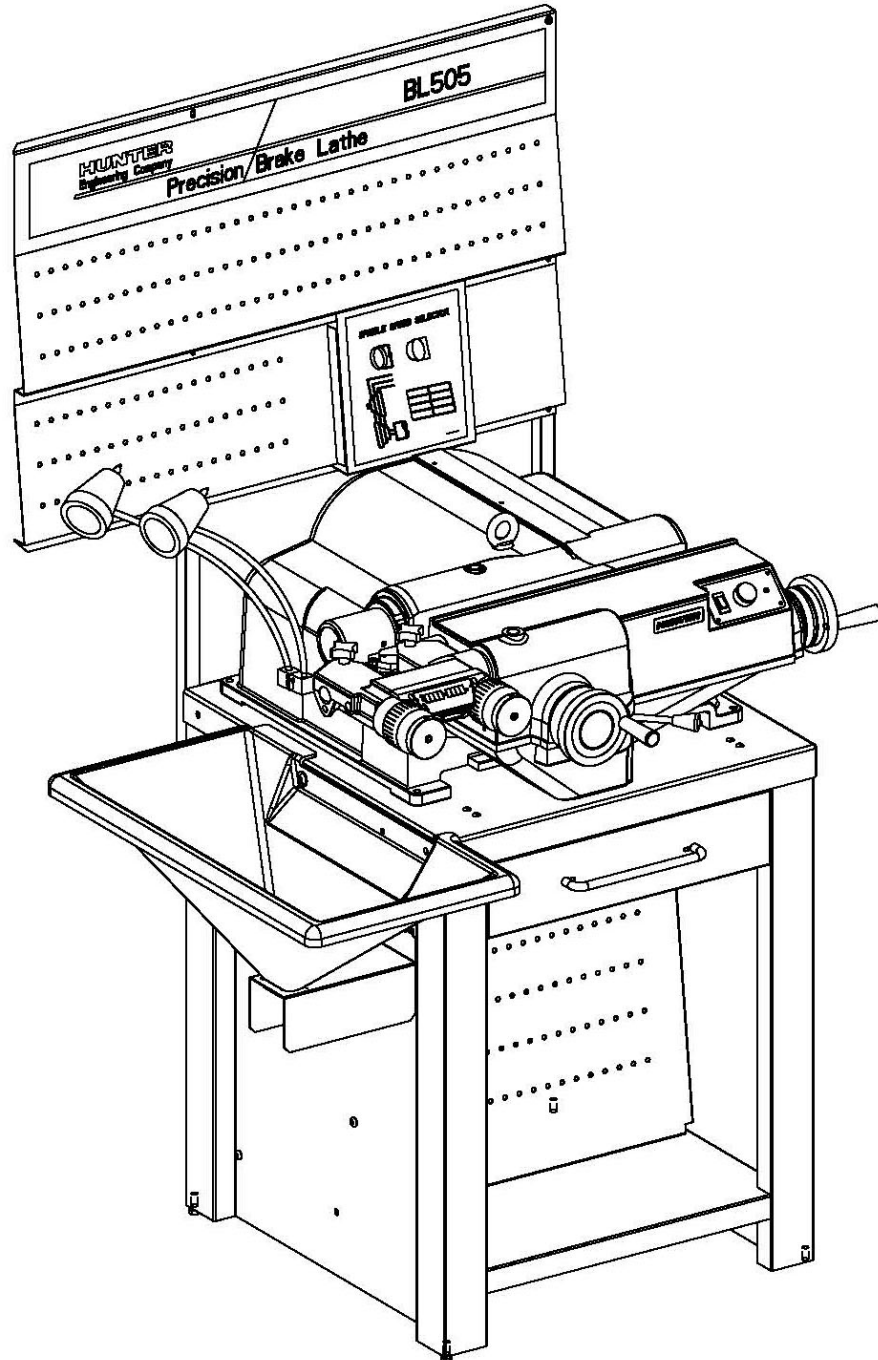
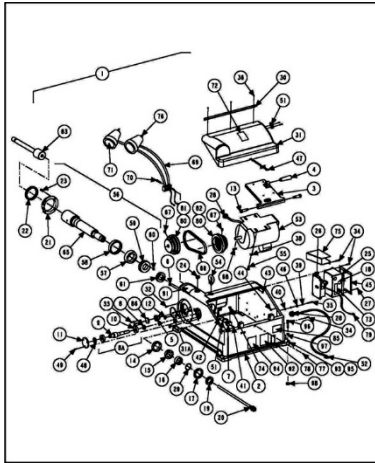
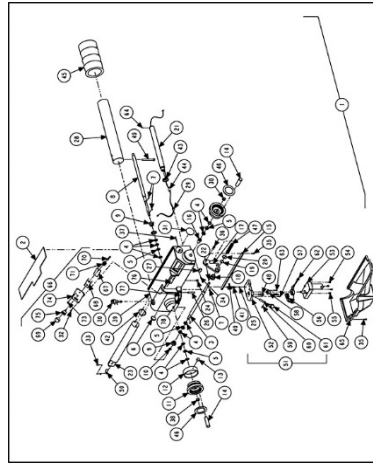




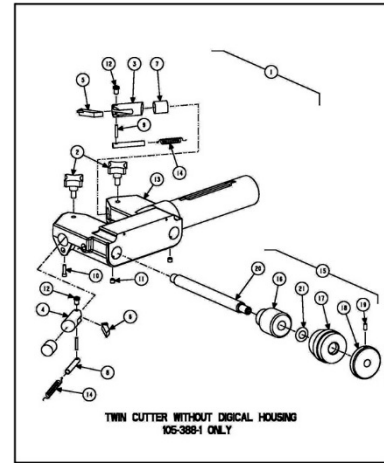
BL501/BL505 OFFCAR BRAKE LATHE



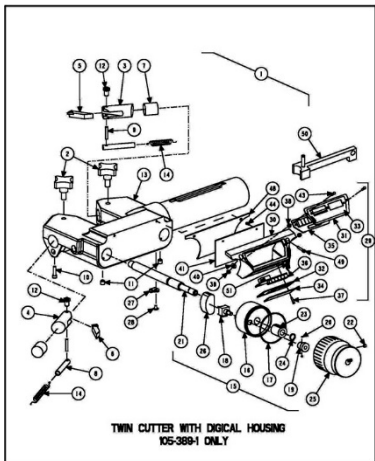
SHEET 3



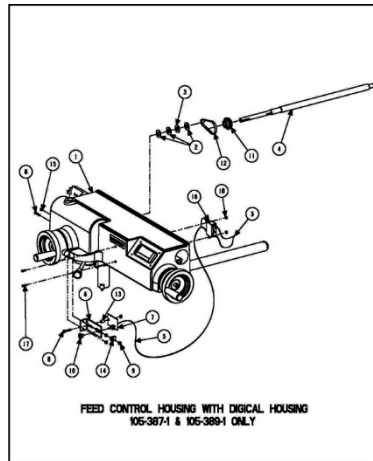
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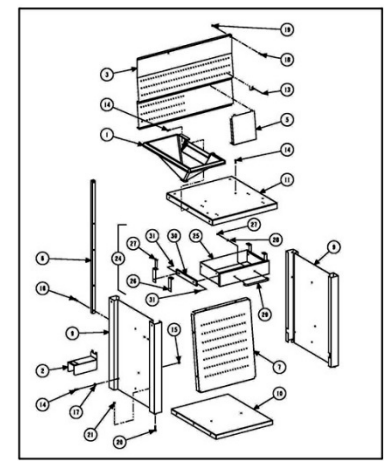
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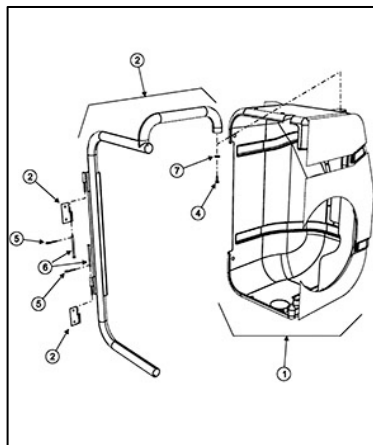
SHEET 6



SHEET 7



SHEET 8



SHEET 9

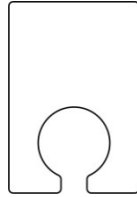
BL501/BL505 OFFCAR BRAKE LATHE

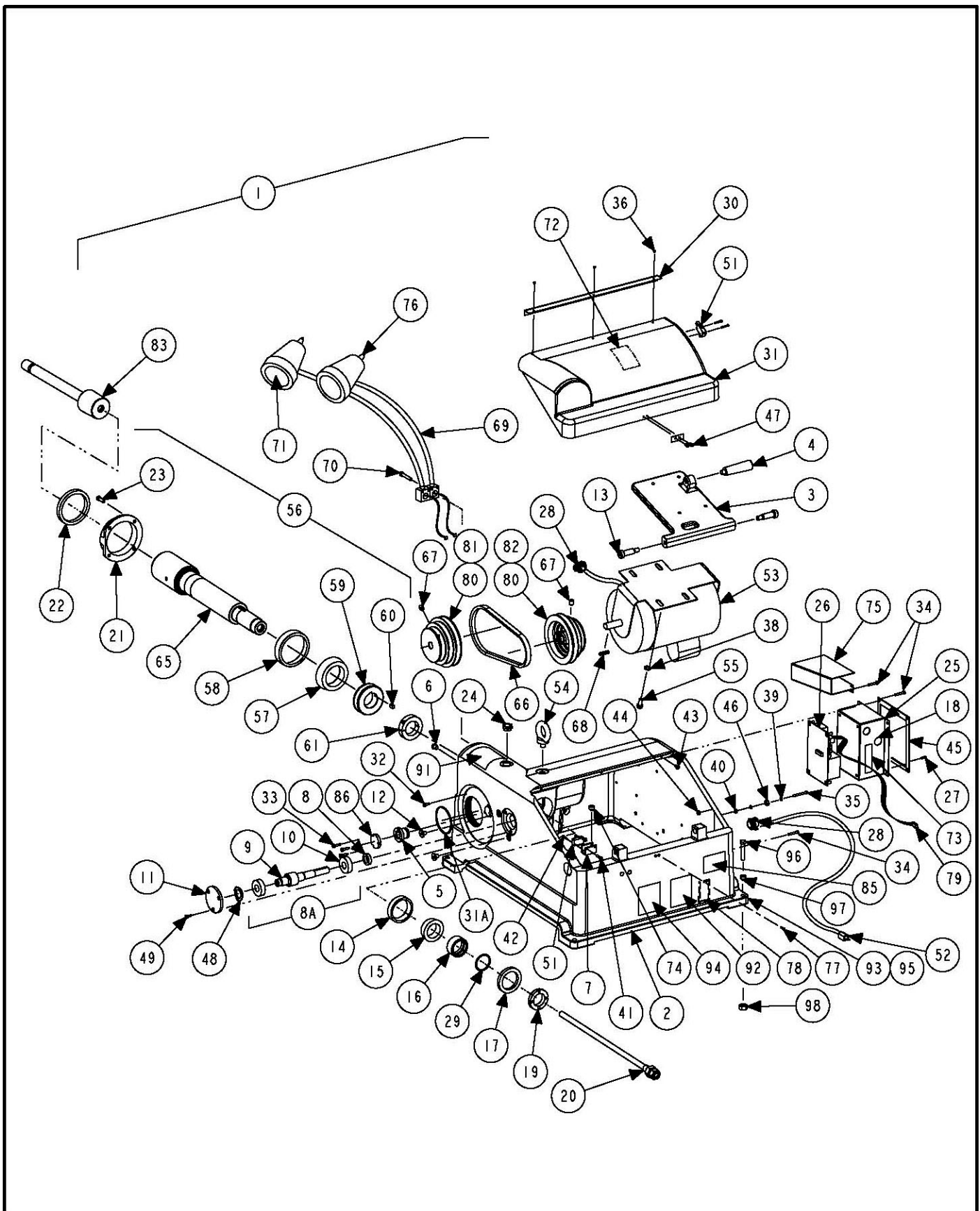
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

Form 10-06, 06-15f
Sheet 2 of 9

Sheet No.	Description
3	MAIN HOUSING
4	FEED CONTROL
5	TWIN CUTTER WITHOUT DIGICAL HOUSING
6	TWIN CUTTER WITH DIGICAL HOUSING
7	FEED CONTROL HOUSING WITH DIGICAL HOUSING
8	BL500 OFFCAR BRAKE LATHE BENCH
9	DUST ENCLOSURE ASSEMBLY

COMMONLY ORDERED MISCELLANEOUS PARTS			
Part No.	Description		Quantity
179-64-2	SHIELD, LARGE LAMP EYE		1



MAIN HOUSING

REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

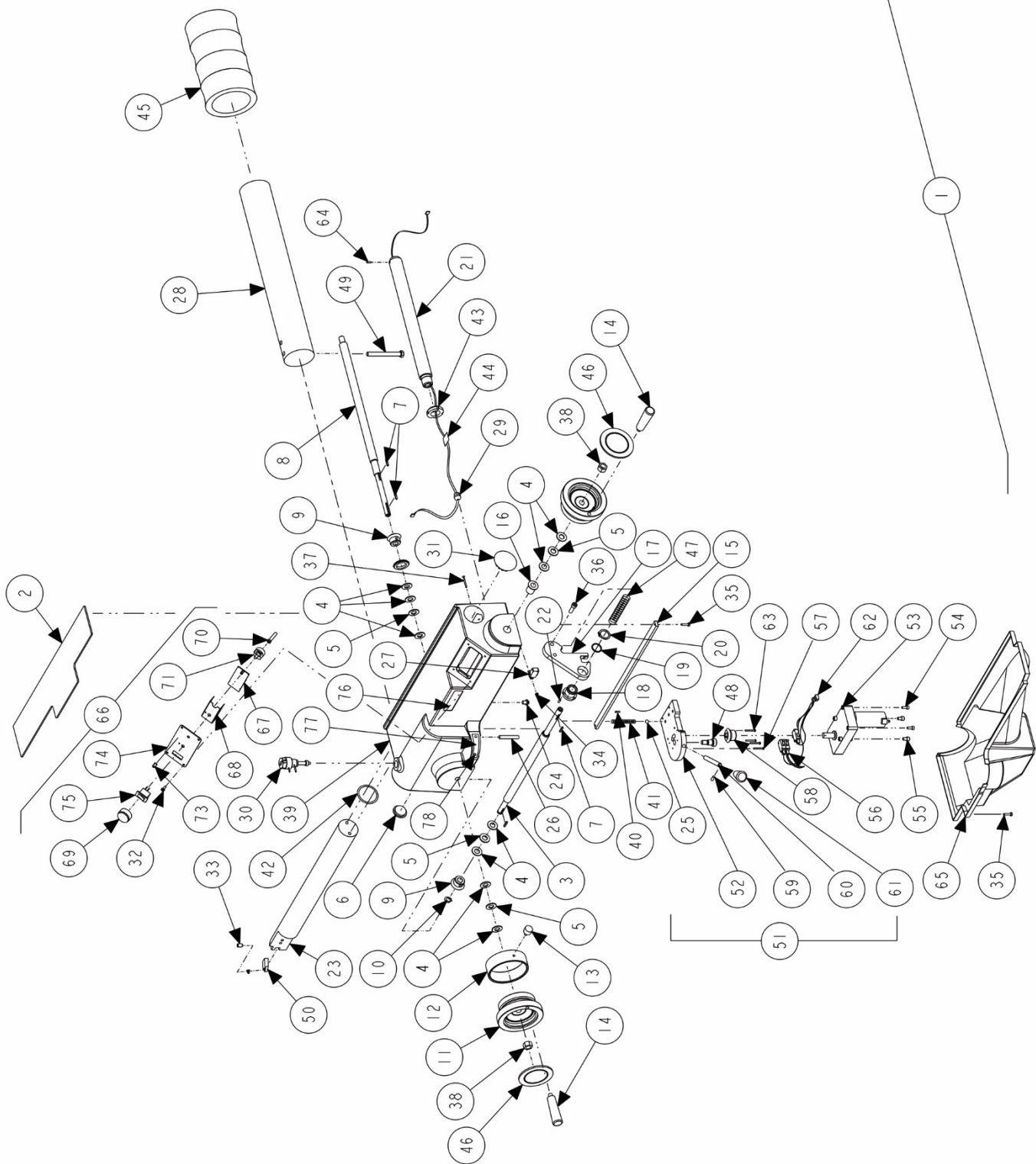
Index No.	Part Number	Description	Qty	Index No.	Part Number	Description	Qty
1	105-385-1-PPP	HOUSING, MAIN (Consisting Of:)	1	49	75-535-2	LHSCS 1/4-20 x .38 IN.	3
2	105-382-2	HOUSING, TEMPORARY MAIN (PRE-UL)	1	50	59-52-2	STRAIN RELIEF, HEYCO #1497 (Not Illustrated)	2
OR	105-374-PPP	HOUSING, MAIN BL505, PAINTED	1	51	18-420-1*	SWITCH ASSEMBLY (and attaching hrdw)	3
3	72-298-2	BASE, BL500 SPINDLE MOTOR	1	AND	75-537-2	ROUND HEAD MACHINE SCREW 4-40X.75 IN.	2
4	142-116-2	HANDLE, PLASTIC REVOLVING	1	AND	76-22-2	NUT-HEX 4-40	2
5	76-335-2	NUT, FEEDNUT 3/4-10 ACME	1	52	38-905-1	CABLE, 18/3 EURO POWER	1
6	145-333-2	FITTING, GREASE DRIVE	1	53	129-200-2	MOTOR, 1 HP 1 PHASE 115/230V	1
7	14-840-2*	BRACKET, LIMIT SWITCH MOUNT	1	54	216-45	HOOK, LIFTING EYE	1
8	124-127-2	SEAL, .17MM SHAFT	1	55	74-20-2	HEX HEAD CAP SCREW 5/16-18 .75 IN.	4
8A	99-109-1	WORM AND BEARING ASS'Y (Consisting Of:)	1	56	97-424-1	SHAFT SPINDLE (Consisting Of:)	1
9	99-107-2	GEAR 3-START 15:1 WORM	1	57	130-239-2	BEARING, CUP & CONE SET SMALL	1
10	130-150-2	BEARING, 17MM SINGLE ROW RADIAL	2	58	130-239-2	BEARING, CUP & CONE SET SMALL	1
11	53-109-2	CAP, WORM COVER	1	59	99-120-2	GEAR, 44T, 1.5 ID WORM WHEEL	1
12	74-384-2	BOLT, SAE#2 PORT PLUG 5/16-24	2	60	28-108-2	KEY, 1/4 x 1/2 LONG	1
13	74-382-2	BOLT, SHOULDER 1/2 x 1.25 IN.	2	61	217-49-2	COLLAR, 1.5 DIA. SHAFT	1
14	130-240-2	BEARING, CUP & CONE SET LARGE	1	62	77-280-2	WASHER, SHIM 1.50 x .002 (Not Illustrated)	A/R
15	130-240-2	BEARING, CUP & CONE SET LARGE	1	63	77-281-2	WASHER, SHIM 1.50 x .005 (Not Illustrated)	A/R
16	46-469-2	SPACER, BEARING PRELOAD	1	64	77-282-2	WASHER, SHIM 1.50 x .010 (Not Illustrated)	A/R
17	124-137-2	SEAL, 1.875 SHAFT INCH SHAFT	1	65	97-421-2	SHAFT, SPINDLE	1
18	33-124-2*	CIRCUIT BREAKER, 15 AMP PUSH BUTTON	1	66	126-47-2	BELT, MICRO V 26"	1
19	76-355-2	NUT, FEEDNUT 1.376-18 N-07	1	67	74-380-2	SSS 5/16-18 x .38	4
20	57-597-3	DRAWBAR, BL500	1	68	28-71	KEY, 3/16 x 1 INCH LONG	1
21	53-120-2	CAP, SEAL HOUSING PAINTED	1	69	35-145-1	LAMP ASSEMBLY, 100W FLEXIBLE	2
22	124-136-2	SEAL, 75MM SHAFT	1	70	75-250-2	SOCKET HEAD CAP SCREW 1/4-20 x 1.5	4
23	75-118-2	SOCKET HEAD CAP SCREW 1/4-20 x .75 IN.	4	71	35-111-1	LIGHT, 40W (requires 18-411-2, item76)	2
24	136-71-2	FILTER, BREATHER VENT, 1/2 NPT	1	OR	35-144-2	LIGHT 100W (requires 18-518-2, item76)	2
25	69-1050-1*	COVER ASSEMBLY, POWER PCB BOARD	1	72	128-550-2	DECAL, DRAWBAR SERVICE	1
26	45-887-1*	PC ASSEMBLY, POWER	1	73	128-159-2	DECAL, FUSE WARNING	1
OR	45-541-1	PC ASSEMBLY, BRAKE LATHE POWER	1	74	75-565-2	SOCKET SET SCREW 1/4-20 x .25 INCH	1
27	75-24-2	RND HEAD MACHINE SCREW 6-32 x .38 IN.	4	75	69-984-1	COVER, LAMP WIRES (UL)	1
28	12-27-2	CLAMP, CABLE 1/2 INCH (UL)	2	76	18-411-2	LAMP, SWITCH (For 40W Bulb)	2
29	124-138-2	O-RING 1.50 ID x 3/32 INCH	1	OR	18-518-2	LAMP SWITCH (For 100W Bulb)	2
30	160-43-2	HINGE, MAIN COVER (PRE-UL)	1	77	75-528-2	FLAT HEAD SCREW 4-40 x .50 (PRE-UL)	2
OR	160-45-2	HINGE, MAIN COVER (UL)	1	78	144-64-2	LATCH, PLASTIC DRAW (PRE-UL)	1
31	69-929-2	COVER, MAIN HOUSING (PRE-UL)	1	79	38-968-1*	WIRE ASSEMBLY, FEED MOTOR EXT.	1
OR	69-975-2	COVER, MAIN HOUSING (UL)	1	80	107-117-2	PULLEY- MULTI V 5/8" BORE	2
31A	124-143-2	SEAL, ROD SCRAPER 3.00 INCH DIA.	1	81	107-97-2	PULLEY, 5/8 BORE 3/4 DIA. (BL501 Only)	1
32	75-534-2	SCREW SELF TAPPING 8-32 x .50 INCH	2	82	107-98-2	PULLEY, 5/8 BORE 4.3 OD. (BL501 Only)	1
33	75-529-2	SCREW SELF TAPPING 8-32 x .75 INCH	3	83	97-422-2	1 INCH ARBOR	1
34	75-186-2	ROUND HEAD MACHINE SCREW 8-32 x 1 IN.	5	84	148-135-2	LUBRICANT, WORM GEAR OIL (Not Illustrated)	6
35	75-131-2	ROUND HEAD MACHINE SCREW 8-32 x 1.50	1	85	24-51-2	NAMEPLATE, HUNTER MODEL AND PART	1
36	48-22-2	RIVET, BLIND 1/8 x 3/8	3	86	53-146-2	CAP, VIBRATION DAMPENER	1
37	37-512-1*	WIRE ASSEMBLY, JUMPER (Not Illustrated)	2	87	162-53-2	ADHESIVE, SILICONE	A/R
38	77-32-2	WASHER, LOCK 5/16 INT TOOTH	4	88	148-131-2	LUBRICANT, EP 2 GREASE 16 OZ	A/R
39	77-14-2	WASHER LOCK 8 INT TOOTH	2	89	162-45-2	ADHESIVE, MEDIUM THREAD LOCKER	A/R
40	76-262-2	NUT, LOCK 8-32 NYLON INSERT	1	90	162-35-2	ADHESIVE, THREAD LOCKING	A/R
41	75-80-2	RND HEAD MACHINE SCREW 8-32 x .63 IN.	2	91	128-562-2	DECAL, READ LATHE MANUAL	1
42	75-75-2	RND HEAD MACHINE SCREW 4-40 x 5/8 IN.	2	92	128-563-2	DECAL, RISK OF INJURY	1
43	75-543-2	SCREW, SELF TAPPING 8-32 x .38 INCH	3	93	128-564-2	DECAL, RISK OF FIRE	1
44	76-71-2	NUT, KEPS 8-32	5	94	128-309-2	DECAL, DISCONNECT POWER DANGER	1
45	49-63-2*	GASKET, COVER POWER PCB BL50X	2	95	128-582-2	DECAL, UL 987	1
46	76-343-2	NUT, LOCK NYLON INSERT	2	96	74-45-2	BOLT, HEX HEAD 5/16-18 x 1.75	4
47	48-22-2	RIVET, BLIND (PRE-UL)	2	97	46-552-2	URETHANE BUSHING	4
48	98-355-2	SPRING, FINGER 1.55 IN. OD	1	98	76-177-2	5/16-18 NUT	4

* Noted items are contained within assembly COVER-BRAKE LATHE ELECTRONICS, 69-1536-1.

HUNTER
Engineering Company

11250 HUNTER DRIVE BRIDGETON, MO 63044

PPP-Paint Code Required
A/R-As Required
REF-Reference



FEED CONTROL

REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

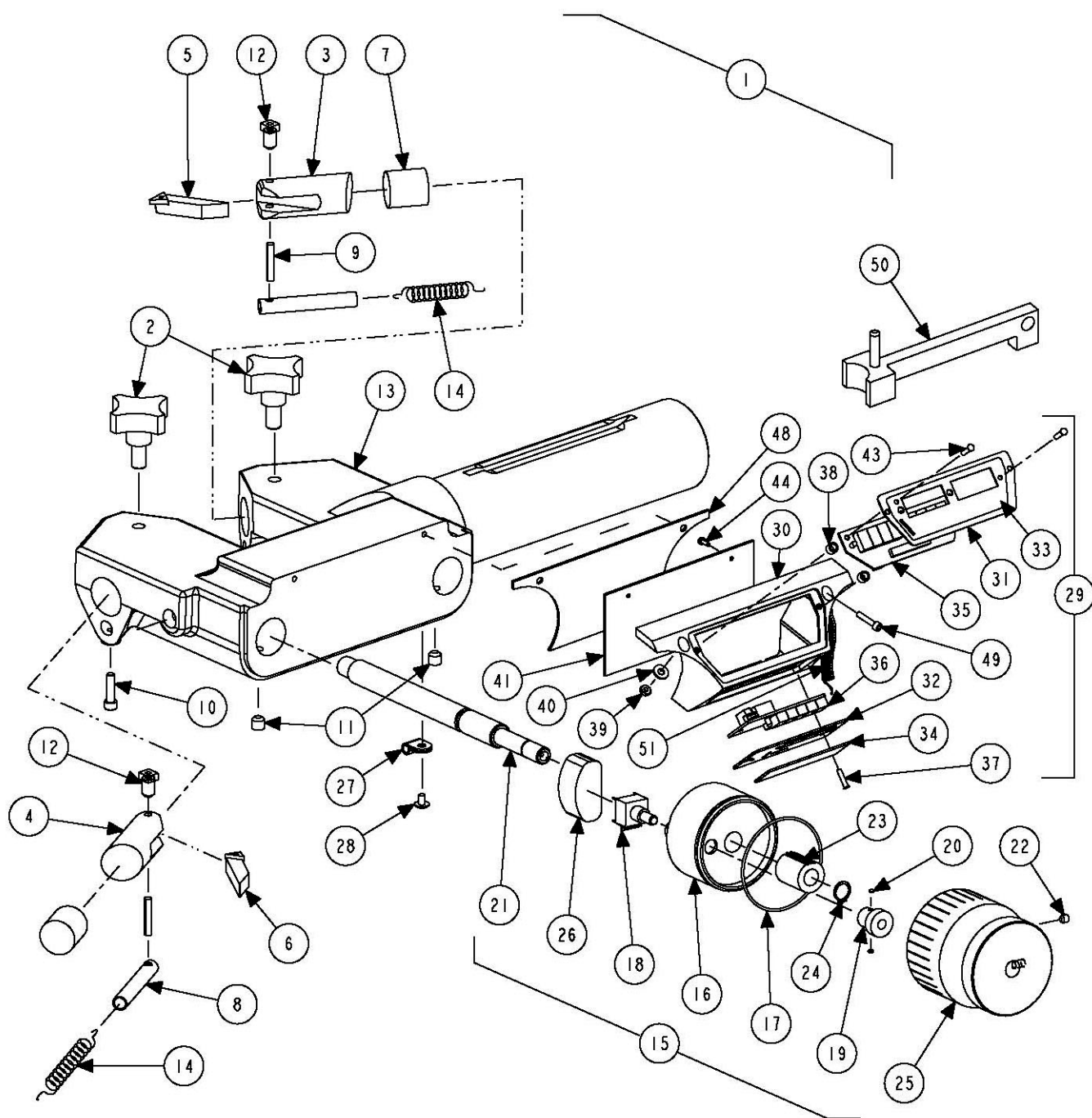
Index No.	Part Number	Description	Qty.
1	105-386-1	BL505 FEED CONTROL HOUSING	1
2	64-121-2	PAD, TOOL REST	1
3	97-387-2	SHAFT, DRUMFEED SCREW	1
4	77-257-2	WASHER, THRUST 1/2 INCH	9
5	130-146-2	BEARING, THRUST 1/2 INCH SHAFT	4
6	53-114-2	CAP, 1-1/8 INCH HOLE PLUG	1
7	28-101	KEY, 1/8 x 3/4 LONG	4
8	97-388-2	SHAFT, CROSSFEED SCREW	1
9	99-99-2	GEAR, MITER 1/2 INCH	2
10	112-15-2	SNAP RING	1
11	34-133-2	KNOB, HANDWHEEL	2
12	106-104-2	SLEEVE, MICROMETER INDEX	1
13	34-137-2	KNOB, KNURLED THUMB SCREW	1
14	142-116-2	HANDLE, PLASTIC REVOLVING	2
15	57-595-2	BAR, FEED GUIDE	1
16	113-208-2	BUSHING, .50 ID x .75 OD x 1 INCH	1
17	51-1572-2	PLATE, FEED GUIDE	1
18	76-335-2	BUSHING, .50 ID x .75 OD x 1 INCH	1
19	98-351-2	DISC, SPRING 1.0 ID	1
20	112-88-2	SNAP RING, TRUARC 5100-100	1
21	97-457-2	SHAFT, SMALL SUPPORT	1
22	135-214-2	PIN, SPRING 1/8 x 7/16	1
23	57-596-2	BAR, DRUM BORING	1
24	145-333-2	FITTING, GREASE DRIVE-IN	1
25	130-127-2	BEARING, 5/16 DIA.	1
26	135-307-2	PIN, SPRING 5/16 x 2	1
27	18-405-2	SWITCH, LIMIT	1
28	97-391-2	SHAFT, MAIN SUPPORT	1
29	59-35-2	STRAIN RELIEF	1
30	34-139-1	KNOB, DETENT ASSEMBLY	1
31	53-113	CAP, 2 INCH HOLE GREY	1
32	75-543-2	SELF TAPPING SCREW 8-32 x .38	4
33	74-379-2	SQUARE SET SCREW 5/16-18 x .50	1
34	76-22-2	NUT, HEX 4-40	2
AND	77-69-2	WASHER-FLAT 8 SPECIAL	3
35	75-529-2	SCREW, SELF TAPPING 8-32 x .75	5
36	74-12-2	SOCKET HD CAP SCREW 5/16-18x1.00	2
37	75-531-2	FLAT HD MACH SCREW 4-40x1.25	2
38	76-333-2	NUT LCOK 1/2-13	2
39	105-341	HOUSING FEED CONTROL	1
40	135-51-2	PIN, ROLL 5/32 x 3/4	1
41	98-347-2	SPRING COMPRESSION .30 OD.	1

Index No.	Part Number	Description	Qty.
42	124-135-2	O-RING 1/8 x 2 INCH	1
43	76-334-2	NUT, LOCK .969-32	1
44	37-478-1	WIRE ASSEMBLY, MAIN HARNESS	1
45	69-930-2	COVER, MAIN SUPPORT SHAFT W/ SPRING	1
OR	69-1015-2	COVER, QUICK BOOT	1
46	53-112	CAP, 3 INCH HOLE	2
47	98-346-2	SPRING, COMPRESSION .72	1
48	74-381-2	BOLT SHOULDER 1/2 x .50	1
49	74-383-2	HEX HD CAP SCREW 3/8-16 x 3.50	2
50	221-643-3	TOOL, INSERT HOLDER DRUM	1
51	51-1574-1	PLATE, FEED MOTOR ASSY (Consisting Of:)	1
52	51-1571-2	PLATE, SHIFT SELECTOR	1
53	129-195-2	MOTOR, 24VDC 9RPM	1
53A	20-1525-2	MOTOR BRUSH KIT (Not Shown)	2
54	75-532-2	SOCKET HD CAP SCREW 10-32 x .125	2
55	75-533-2	SOCKET HD CAP SCREW 10-32 X	2
56	18-405-2	SWITCH, LIMIT	3
57	75-217-2	ROUND HD MACH SCREW 4-40 x 1	2
58	99-99-2	GEAR, MITER 1/2	1
59	74-397-2	SOCKET SET SCREW 5/16-18 x .31	1
60	134-99-2	STUD, 3/8-16 x .375	1
61	34-141-2	KNOB, BLACK PLASTIC BALL	1
62	37-463-1	WIRE, FEED MOTOR ASSEMBLY	1
63	75-75-2	ROUND HD MACH SCREW 4-40 x 5/8	2
64	135-227-2	PIN, ROLL 3/16 x 5/8	1
65	69-976-2	COVER, FEED HOUSING (UL)	1
OR	69-928-2	COVER, FEED HOUSING (Pre-UL)	1
66	171-177-1	PANEL, BL505 FEED CONTROL	1
OR	171-176-1	PANEL, BL501 FEED CONTROL	1
67	45-901-3	PC ASSEMBLY, FEED CONTROL	1
68	14-895	BRACKET, FEED CONTROL	1
69	34-144-2	KNOB, CONTROL WITH INDICATOR	1
70	46-472-2	SPACER, LED LENS COVER	1
71	93-13-2	POT, 100K OHMS 1/4 SHAFT (BL501)	1
OR	91-18-2	POT, 100K OHMS, 1/4 INCH SHAFT (BL505)	1
72	128-913-2	OVERLAY, BL505 FEED CONTROL (Not Illustr.)	1
OR	128-920-2	OVERLAY, BL501 FEED CONTROL (Not Illustr.)	1
73	163-86-2	LENS, LED LENS CAP RED T1 3/4	1
74	171-164	PANEL, FEED CONTROL	1
75	18-422-1	SWITCH ASSEMBLY, POWER	1
76	24-56-2	NAMEPLATE, HUNTER	1
77	24-119-2	NAMEPLATE, SHIFT SELECTOR	1
78	48-88-2	RIVET, BLIND 1/8 x 1/8	2

PARTS DESCRIPTION LISTING

Form 10-06, 06-15f
Sheet 5 of 9

Index No.	Part Number	Description	Qty.
1	28-110-1	TWIN CUTTER ASSEMBLY HOLDER (Consisting Of:)	1
2	34-142-2	KNOB, FOUR ARM 3/8-16	2
3	57-598-2	BAR, TOOL HOLDER RIGHT	1
4	57-599-2	BAR, TOOL HOLDER LEFT	1
5	221-642-3	TOOL, INSERT HOLDER, RIGHT	1
6	221-641-3	TOOL, INSERT HOLDER, LEFT	1
7	53-115-2	CAP 5/16-18 X .50	2
8	16-626-2	TUBE, SPRING HOLDER	2
9	135-16-2	SPLIT PIN 3/16 x 1	2
10	75-83-2	SOCKET HEAD CAP SCREW 10-32 x .75	2
11	75-191-2	SOCKET SET SCREW 5/16-18 x 5/16	2
12	74-379-2	SQUARE SET SCREW 5/16-18 x .50	2
13	28-109-005	HOLDER, TWIN CUTTER	1
14	98-349-2	SPRING, EXTENSION .240 OD	2
15	34-134-1	KNOB, DEPTH OF CUT (Consisting Of:)	2
16	113-207-2	BUSHING, ADJUSTING SHAFT	1
17	217-45-2	COLLAR, MICROMETER SCALE	1
18	34-135-2	KNOB, DEPTH ADJUSTING	1
19	75-530-2	SOCKET SET SCREW 10-32 x .25	1
20	97-389-2	SHAFT, DEPTH ADJUSTING	1
21	98-348-2	SPRING, FINGER .846 OD	1



**TWIN CUTTER WITH DIGICAL HOUSING
105-389-1 ONLY**

TWIN CUTTER WITH DIGICAL HOUSING

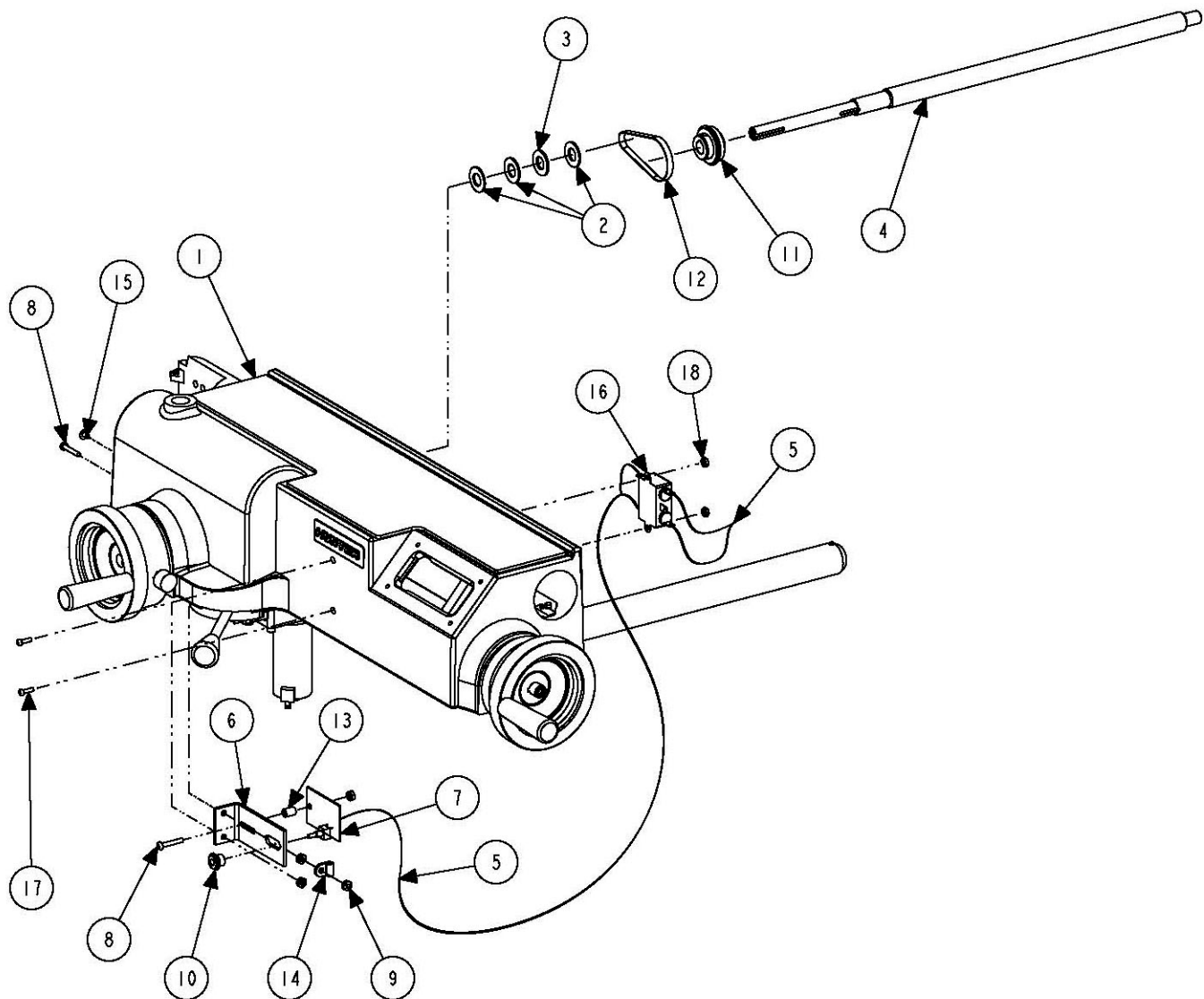
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

Form 10-06, 06-15f

Sheet 6 of 9

Index No.	Part Number	Description	Qty.
1	28-110-1	TWIN CUTTER ASSEMBLY HOLDER (Consisting Of:)	1
2	34-142-2	KNOB, FOUR ARM 3/8-16	2
3	57-598-2	BAR, TOOL HOLDER RIGHT	1
4	57-599-2	BAR, TOOL HOLDER LEFT	1
5	221-642-3	TOOL, INSERT HOLDER RIGHT	1
6	221-641-3	TOOL, INSERT HOLDER LEFT	1
7	53-115-2	CAP 5/16-18 X .50 INCH	2
8	16-626-2	TUBE, SPRING HOLDER	2
9	135-16-2	SPLIT PIN 3/16 x 1 INCH	2
10	75-83-2	SOCKET HEAD CAP SCREW 10-32 x .75 INCH	2
11	75-191-2	SOCKET SET SCREW 5/16-18 x 5/16 INCH	2
12	74-379-2	SQUARE SET SCREW 5/16-18 x .5 INCH	2
13	28-109-005	HOLDER, TWIN CUTTER	1
14	98-349-2	SPRING, EXTENSION .240 INCH OD	2
15	34-122-1	KNOB ASSEMBLY (105-325-1 Only) (Consisting Of:)	2
16	113-192-2	BUSHING, KNOB	1
17	124-116-2	O-RING SIZE 36 VITON	1
18	181-33-2	ENCODER	1
19	99-94-2	PINION	1
20	75-150-2	SOCKET SET SCREW 6-32 x 1/8 INCH	2
21	97-362-2	SHAFT ADJUSTING	1
22	75-109-2	SOCKET SET SCREW 10-32 x 3/16 INCH	1
23	99-93-2	GEAR	1
24	112-77-2	SNAP RING, TRUARC 5100-438	1
25	34-121-2	KNOB	1
26	124-118-2	SEAL	1
27	12-122-2	CLAMP, 1/8 INCH DIAMETER	1
28	75-345-2	TRUSS HEAD MACHINE SCREW 8-32 x 1/4 INCH	1
29	105-319-1	HOUSING, BRAKE LATHE ASSEMBLY (Consisting Of:)	1
30	149-237-2	FRAME, DISPLAY BRAKE LATHE	1
31	171-143-1	PANEL, ROTOR BRAKE LATHE	1
32	171-144-1	PANEL, DRUM BRAKE LATHE	1
33	18-388-2	SWITCH, BRAKE LATHE ROTOR	1
34	18-389-2	SWITCH, BRAKE LATHE DRUM	1
35	45-769-3	PC ASSY, BRAKE LATHE ROTOR	1
36	45-771-3	PC ASSY, BRAKE LATHE DRUM	1
37	75-197-2	FLAT HEAD MACHINE SCREW 4-40 X .31 INCH	2
38	46-425-2	SPACER, DISPLAY	4
39	76-22-2	NUT, HEX 4	2
40	77-204-2	WASHER, FLAT 4 NYLON	2
41	45-1123-1	PCA, BRAKE LATHE G2	1
42	14-811	BRACKET, DISPLAY	1
43	75-510-2	SOCKET BUTTON HEAD CAP SCREW #4-40 1/4 INCH LONG	2
44	75-423-2	SCREW, SELF-TAPPING 4-40 x .38 INCH	2
45	124-87-2	SEALANT, NON CORROSIVE (Not Illustrated)	A/R
46	37-446-1	WIRE ASSEMBLY, BRAKE LATHE DRUM (Not Illustrated)	1
47	162-47-2	ADHESIVE, THREAD LOCKING (Not Illustrated)	A/R
48	49-55-2	GASKET DISPLAY	1
49	75-419-2	SOCKET HEAD CAP SCREW 8-32 x .75 INCH	2
50	25-115-2	GAUGE, BRAKE LATHE	1
51	38-814-1	CABLE, BRAKE LATHE POD EXT.	1



**FEED CONTROL HOUSING WITH DIGICAL HOUSING
105-387-1 & 105-389-1 ONLY**

FEED CONTROL HOUSING WITH DIGICAL HOUSING

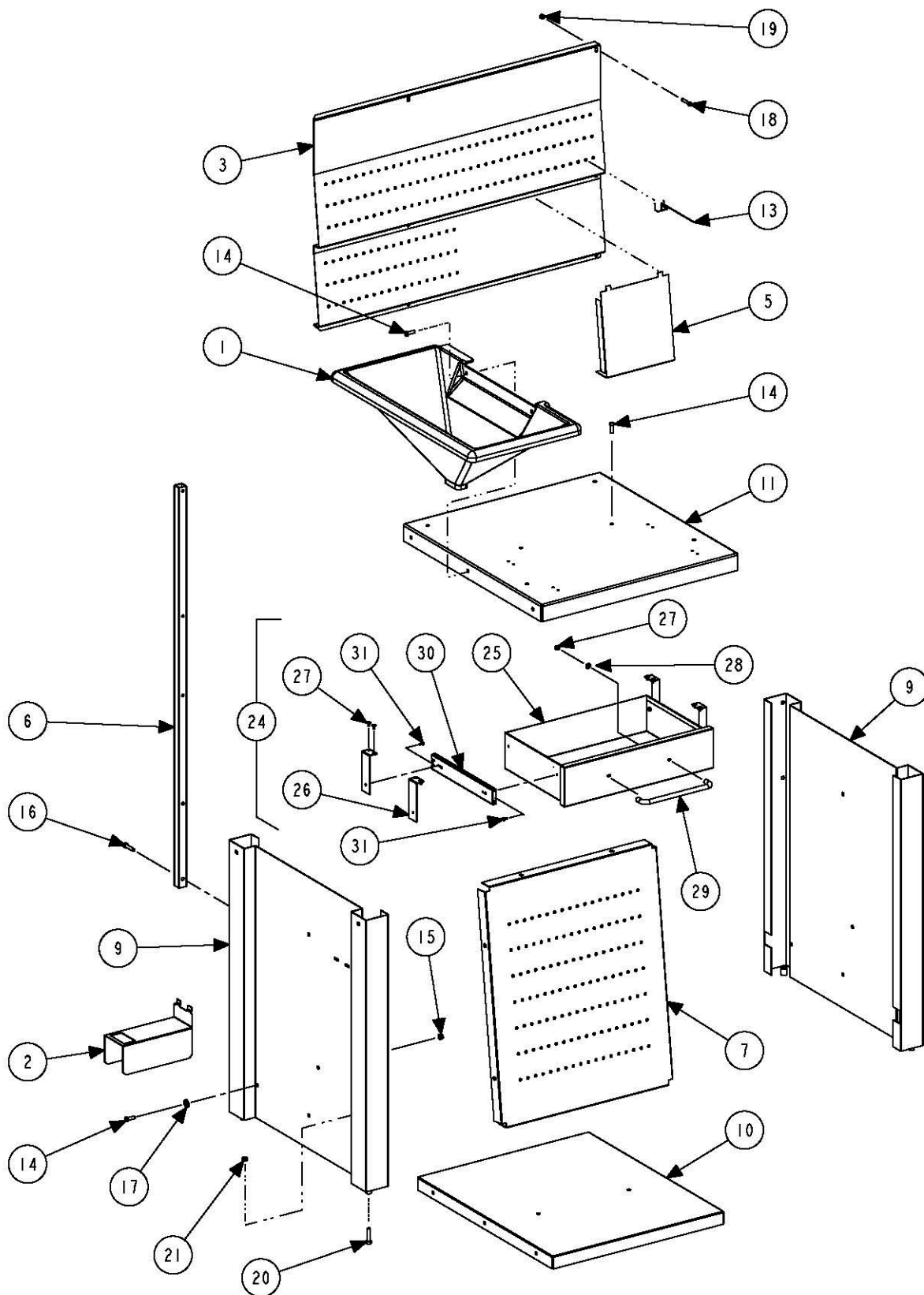
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

Form 10-06, 06-15f

Sheet 7 of 9

Index No.	Part Number	Description	Qty.
1	105-389-1	MULTI SPEED BRAKE LATHE WITH DIGICAL HOUSING (Consisting Of:)	REF
OR	105-387-1	SINGLE SPEED BRAKE LATHE WITH DIGICAL HOUSING (Consisting Of:)	REF
2	77-257-2	WASHER, THRUST 1/2 INCH	REF
3	130-146-2	BEARING, THRUST 1/2 INCH SHAFT	REF
4	97-388-2	SHAFT, CROSSFEED SCREW	REF
5	38-921-1	CABLE, BRAKE LATHE POWER (For BL505 machines with filter assembly)	2
OR	38-898-1	CABLE, DIGICAL POWER (For BL505 machines without filter assembly)	1
6	14-789	BRACKET, DRUM ENCODER	1
7	45-793-3	PC ASSEMBLY, BRAKE LATHE POWER	1
8	75-186-2	ROUND HEAD MACHINE SCREW 8-32 x 1 INCH	3
9	76-71-2	NUT, KEPS 8-32	4
10	99-100-2	SPROCKET, 16 TOOTH NO SLIP	1
11	99-98-1	SPROCKET & GEAR ASSEMBLY	1
12	126-39-2	BELT, TIMING	1
13	46-426-2	SPACER, 5/16 x 7/16 INCH	1
14	12-122-2	CLAMP, 1/8 INCH DIAMETER	1
15	75-345-2	TRUSS HEAD MACHINE SCREW 8-32 x 1/4 INCH	1
16	136-12-2	FILTER, RFI	1
17	75-166-2	ROUND HEAD MACHINE SCREW 6-32 x .75 INCH	2
18	76-84-2	NUT, KEPS 6-32	2



BL500 OFFCAR BRAKE LATHE BENCH

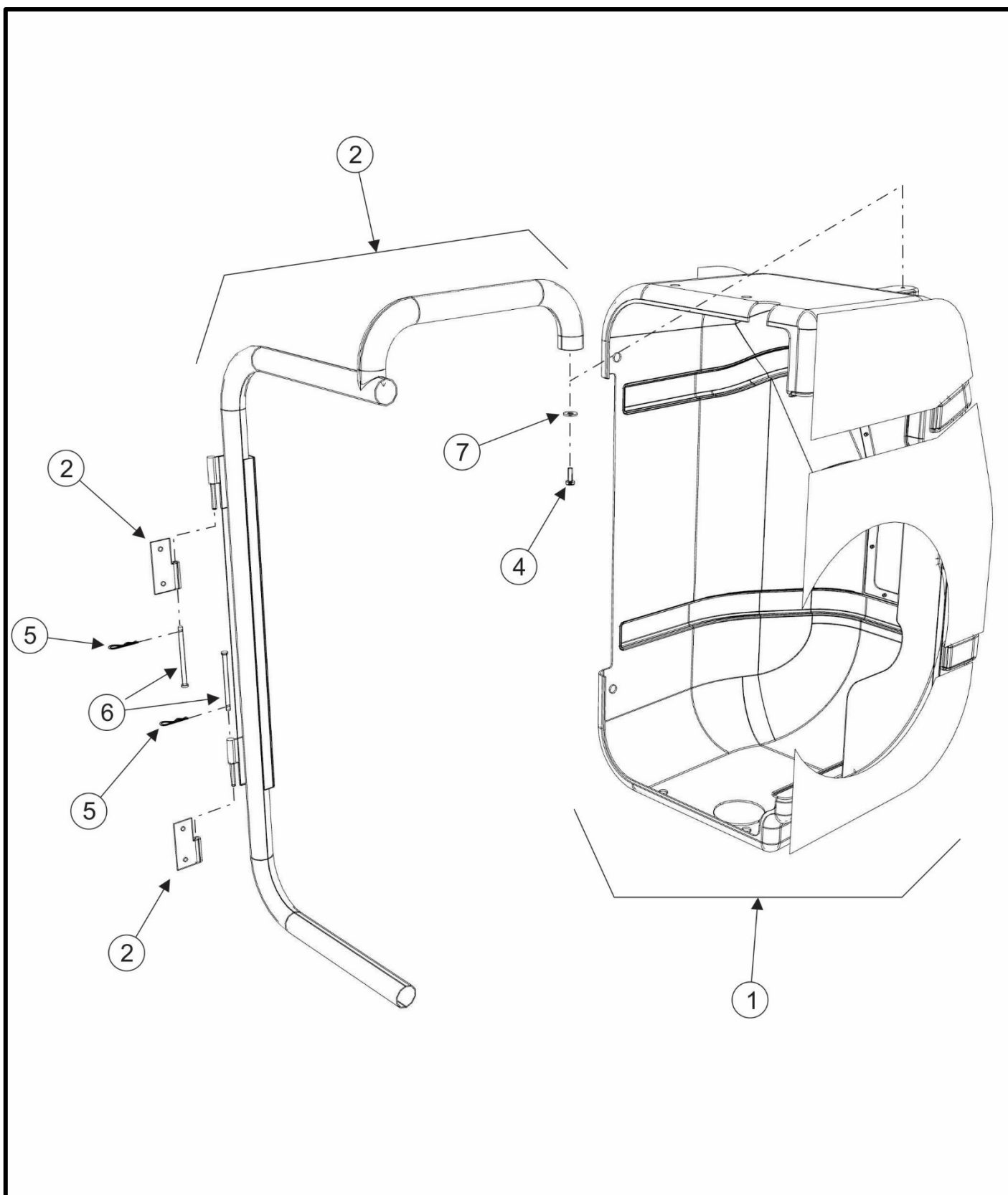
REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

PARTS DESCRIPTION LISTING

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Index No.	Part Number	Description	Qty.
1	226-16-2	PAN, FUNNEL CHIP COLLECTION	1
2	14-729-005	BRACKET, FUNNEL SUPPORT	1
3	117-139-005	HANGER, TOOL & MERCHANDISE PANEL	1
4	128-919-2	DECAL, BRAKE SERVICE (Not Illustrated)	1
5	28-111-1	HOLDER, SPEC. & MANUALS	1
6	16-557-005	TUBE, HANGER SUPPORT	2
7	116-62-005	STIFFENER, BRAKE LATHE BASE	1
9	71-115-1-005	SIDE ASSEMBLY, BRAKE LATHE BASE	2
10	215-100-005	SHELF, BRAKE LATHE BASE	1
11	69-805-005	COVER TOP, BRAKE LATHE BASE	1
12	20-1218-1	KIT, BENCH HARDWARE BL500-B (Not Illustrated) (Consisting Of:)	1
13	63-181-2	ROD, PEG BOARD WIRE FORM	24
14	74-270-2	SOCKET BUTTON HEAD CAP SCREW 5/16-18 x 1.00 INCH	19
15	76-177-2	NUT, KEPS 5/16-18	27
16	74-51-2	HEX HEAD CAP SCREW 5/16-18 x 1.50 INCH	8
17	77-24-2	WASHER, FLAT 5/16 INCH	2
18	75-452-2	SOCKET BUTTON HEAD CAP SCREW 1/4-20 x 1.50 INCH	6
19	76-85-2	NUT, KEPS 1/4-20	6
20	74-70-2	HEX HEAD CAP SCREW 3/8-16 x 1.50 INCH	4
21	76-15-2	NUT, JAM 3/8-16	4
22	128-522-2	DECAL, SPINDLE SPEED SELECTOR (Not Illustrated)	1
24	20-1236-1	KIT, OPTIONAL DRAWER BL500 (Consisting Of:)	1
25	229-43-1	DRAWER ASSEMBLY, BRAKE LATHE BENCH	1
26	14-775-1	BRACKET ASSEMBLY, DRAWER SUPPORT	4
27	75-37-2	TRUSS HEAD MACHINE SCREW 10-32 x 3/8 INCH	10
28	77-45-2	WASHER, FLAT 3/16 INCH	2
29	142-68-2	HANDLE, 8 x 2 INCH	1
30	114-58-2	SLIDE DRAWER, 12 INCH	1
31	75-91-2	PHILLIPS HEAD MACHINE SCREW 8-32 x .38 INCH	8
32	76-71-2	NUT, KEPS 8-32	4



DUST ENCLOSURE ASSEMBLY

REFER TO NEXT SHEET FOR PARTS DESCRIPTION LISTING

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Index No.	Part Number	Description	Qty.
1	69-1227-1	COVER ASSEMBLY-BL DUST ENCLOSURE	1
2	16-856-1-005	TUBE ASSEMBLY-DUST ENCLOSURE BL (CONTAINS:)	1
	160-50-2*	HINGE-SURFACE MOUNT LIFT OFF	
3	94-35-2	TIE-WIRE 15 X 1/2 INCH (NOT ILLUSTRATED)	6
4	75-128-2	PAN HEAD MACHINE SCREW 1/4-20X3/4 INCH	1
5	135-603-2	PIN-HAIR PIN COTTER Ø1/16 INCH	2
6	135-423-2	PIN-HINGE DUST ENCLOSURE	2
7	77-67-2	WASHER-FLAT 1/4 INCH	1

*HALF OF HINGE IS WELDED TO TUBE ASSEMBLY. ADDITIONAL FULL HINGE MAY BE ORDERED USING PART NUMBER ABOVE.